## CLAIMS

# WHAT IS CLAIMED IS:

- 1. An ink delivery apparatus, comprising a pressure tuned rolling piston having
- a distal end having a pressure responsive portion; and
  a first convolute portion coupled to said pressure responsive
  portion, said first convolute portion being configured to provide a first level of
  resistance against a negative pressure.
- 2. The apparatus of claim 1, wherein said pressure tuned rolling piston comprises an elastomeric material.
- 3. The apparatus of claim 2, wherein said elastomeric material comprises EPDM/Butyl.
- 4. The apparatus of claim 3, wherein said pressure tuned rolling piston comprises walls of substantially uniform thickness.
- 5. The apparatus of claim 1, wherein said pressure responsive portion comprises a generally planar portion.
- 6. The apparatus of claim 1, further comprising a second convolute portion, said convolute portion being configured to provide further resistance against said negative pressure.
- 7. The apparatus of claim 6, wherein a perimeter of said second convolute portion is larger than a perimeter of said first convolute portion.

- 8. The apparatus of claim 1, further comprising a fitment coupled to a proximal end of said piston.
- 9. The apparatus of claim 8, wherein said fitment further comprises a fluid interconnect.
- 10. The apparatus of claim 9, wherein said fluid interconnect is configured to fluidly couple a printing device and said piston.
- 11. The apparatus of claim 10, wherein said piston provides an off-axis ink supply.
- 12. The apparatus of claim 10, wherein said piston provides an on-axis ink supply.
- 13. The apparatus of claim 8, wherein said fitment is configured to couple with a print head.
  - 14. An ink delivery assembly, comprising: at least one pressure tuned rolling piston having
    - a distal end having a pressure responsive portion;
  - a first convolute portion supporting said pressure responsive portion, wherein said first convolute portion is configured to provide a first level of resistance against a negative pressure in said piston;
  - a second convolute portion adjacent said first convolute portion, wherein said second convolute portion is configured to provide further resistance again said negative pressure;
    - a proximal end opposite said distal end; and
- a fitment coupled to said proximal end of said pressure tuned rolling piston.

- 15. The assembly of claim 14, wherein a perimeter of said second convolute portion is larger than a perimeter of said first convolute portion.
- 16. The assembly of claim 15, wherein said first convolute portion extends above said pressure responsive portion.
- 17. The assembly of claim 14, wherein said first convolute portion includes a first aspect ratio and said second convolute portion includes a second aspect ratio, and wherein said first aspect ratio is larger than said second aspect ratio.
- 18. The assembly of claim 17, wherein said first and second aspect ratios are selected based on predetermined operational specifications of a printing device.
- 19. The assembly of claim 14, wherein said apparatus further comprises a plurality of pressure tuned rolling pistons.
- 20. The assembly of claim 19, wherein said plurality of pressure tuned rolling pistons comprises three pressure tuned rolling pistons.
- 21. The assembly of claim 19, wherein said plurality of pressure tuned rolling pistons provide a plurality of ink colors, each differently colored ink being separately contained within one of said plurality of pressure tuned rolling pistons.
- 22. The assembly of claim 14, wherein said fitment further comprises a fluid interconnect.

- 23. The assembly of claim 22, wherein said fluid interconnect is configured to fluidly couple a printing device and said pressure tuned rolling piston.
- 24. The assembly of claim 14, wherein said pressure tuned rolling piston comprises an off-axis ink supply.
- 25. The assembly of claim 14, wherein said pressure tuned rolling piston comprises an on-axis ink supply.
- 26. The assembly of claim 14, wherein said fitment is configured to couple with a print head.
  - 27. A printing device, comprising:

at least one pressure tuned rolling piston having

a distal end with a pressure responsive portion; and

a first convolute portion supporting said pressure responsive portion, wherein said first convolute portion is configured to provide a first level of resistance against a negative pressure in said piston;

a second convolute portion adjacent to said first convolute portion, wherein said second convolute portion is configured to provide further resistance again said negative pressure;

a proximal end opposite said distal end;

a fitment coupled to said proximal end of said pressure tuned rolling piston; and

a print head coupled to said fitment.

28. The device of claim 27, wherein said first convolute portion extends above said pressure responsive portion.

- 29. The device of claim 27, wherein said first convolute portion has a first aspect ratio and said second convolute portion has a second aspect ratio, and wherein said first aspect ratio is larger than said second aspect ratio.
- 30. The assembly of claim 29, wherein said first and second aspect ratios are selected based on predetermined operational specifications of said print head.
- 31. The assembly of claim 27, wherein said apparatus further comprises a plurality of pressure tuned rolling pistons.
- 32. The assembly of claim 31, wherein said plurality of pressure tuned rolling pistons comprises three pressure tuned rolling pistons.
- 33. The assembly of claim 31, wherein said plurality of pressure tuned rolling pistons provide a plurality of ink colors, each differently colored ink being separately contained within one of said plurality of pressure tuned rolling pistons:
- 34. The assembly of claim 27, wherein said fitment further comprises a fluid interconnect.
- 35. The assembly of claim 34, wherein said fluid interconnect is configured to fluidly couple said print head and said pressure tuned rolling piston.
- 36. The assembly of claim 27, wherein said pressure tuned rolling pistons comprises an off-axis ink supply.
- 37. The assembly of claim 27, wherein said pressure tuned rolling piston comprises an on-axis ink supply.

- 38. The device of claim 27, wherein said fitment is further configured to connect directly with said print head.
  - 39. A method of delivering liquid ink, comprising: providing ink from a pressure tuned rolling piston;

said ink pressure tuned rolling piston comprising first and second portions;

deflecting said first portion in response to a negative pressure;

deflecting said second portion in response to a pre-determined increase in said negative pressure.

- 40. The method of claim 39, wherein said first portion comprises a first convolute portion.
- 41. The method of claim 40, wherein said second portion comprises a second convolute portion.
- 42. The method of claim 41, wherein said first convolute portion and said second convolute portion are substantially concentric.
- The method of claim 39, wherein said deflection of said first portion and said deflection of said second portion occur in substantially the same direction
- 44. The method of claim 39, further comprising monitoring for a drop in said negative pressure indicating that said piston is operationally empty.
- 45. The method of claim 44, further comprising, upon detection of said drop in negative pressure, indicating that said piston is operationally empty.

- 46. The method of claim 45, wherein said indicating that said piston is operationally empty comprises notifying a human user that said piston is operationally empty.
  - 47. An ink delivery system, comprising:

supply means for supplying at least one ink to a print head, there being a negative pressure in said supply means; and

means for reducing a volume of said supply means in response to changes in said negative pressure;

wherein said means for reducing volume comprising means for resiliently resisting said negative pressure to maintain said negative pressure within a predetermined range.

- 48. The system of claim 47, further comprising means for monitoring a level of said negative pressure.
- 49. The system of claim 48, further comprising means for notifying a user of a sudden increase in said negative pressure indicating that said supply means are operationally empty.
- 50. The system of claim 47, further comprising means for providing positive pressure in said supply means.
- 51. The system of claim 47, wherein said supply means comprise a pressure tuned rolling piston.
- 52. The system of claim 51, wherein said means for resiliently resisting said negative pressure comprise at least one convolute portion formed in said piston.